Figure 1

Hot-Tack Strength

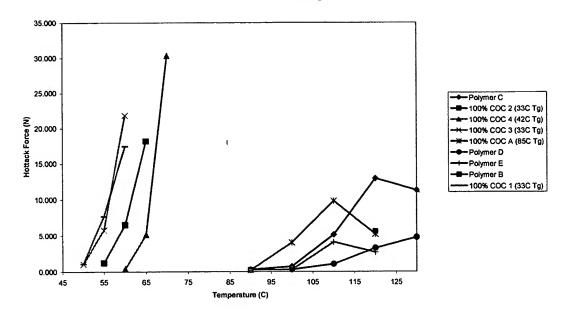


Figure 2

Ultimate Seal Strength

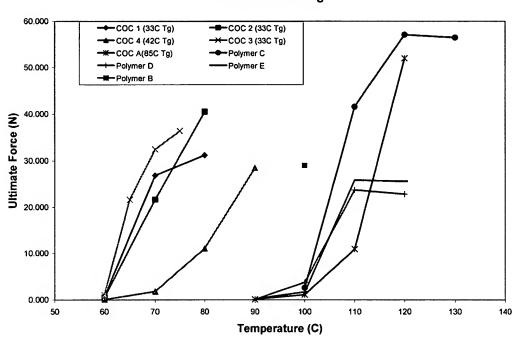
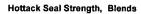


Figure 3



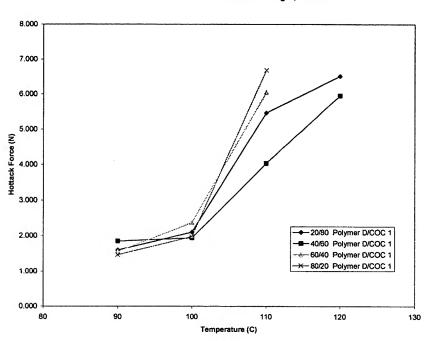
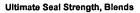


Figure 4



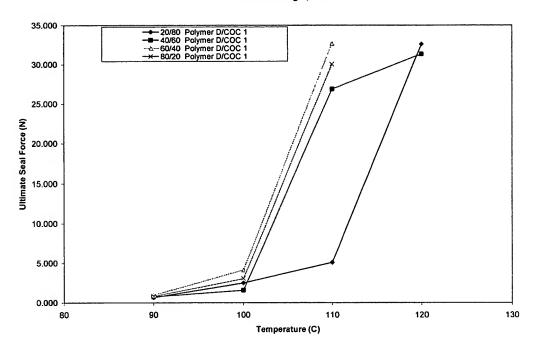


Figure 5

Hottack Seal Strength, 100% COC

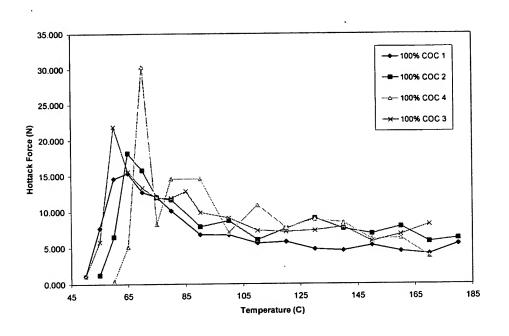


Figure 6

Ultimate Seal Strength, 100% COC

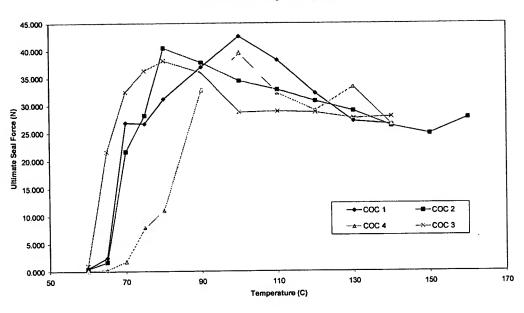
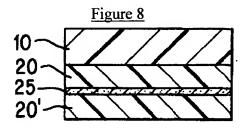
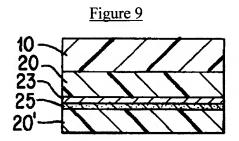


Figure 7
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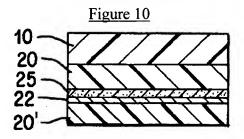


Figure 11 28 5 28 5